



## Adjustable Bevel Cutting Adaptor

For use with machine cutting torches using 1500 Series tips. The adaptor connects to the torch in the same simple manner as a cutting tip. It has an angular adjustment range from 0°-90° on either side of the vertical center line of the torch and locks at the desired angle of bevel by means of a socket head screw. Tip aligns with same center line as torch at any angle.

## Auxiliary Preheat Kits for Bevel Cutting

For use with adjustable bevel cutting adaptor. The kit contains the necessary parts for attaching a preheat head (included in the kit) to the adaptor. The head leads the cutting tip and furnishes additional preheat for the cutting operation. The bend in the head may be readily modified, as desired. Auxiliary preheat kits are available for use with both acetylene and natural gas.

## Ordering Information

Adjustable bevel cutting adaptor ..... 18845

### Auxiliary Preheat Kit (for above)

Acetylene ..... 61Y99  
Natural gas ..... 63Y13



## Slitting Adaptor

This adaptor fits directly on all cutting torches using 1500 Series tips. It has a scissors-type arrangement which gives an adjustment range from 1-1/2 to 12 in. (33 to 305mm) between the center line of the two tips. It is used in operations requiring parallel cuts as in coupon or slot cutting.

## Ordering Information

Slitting adaptor - scissors type ..... 22X42



## Test Gauge Adaptor

- Easy-to-read 2-1/2 in. (63.5 mm) gauge faces
- Identifies pressure/flow problems
- Easy to install and remove
- Permanent or temporary mounting
- Used to measure gas pressures at torch inlet connections

## Ordering Information

### Test Gauge Adaptors

For oxygen, 0-100 psig, "B" ..... 07X17  
For oxygen, 0-200 psig, "C" ..... 21X48  
For acetylene, 0-15 psig, "B" ..... 262510  
For alternate fuels, 0-100 psig, "B" ..... 639422



## Welding & Heating Head Extensions for WH-4200/W-17

Permit working at a comfortable distance from heat during heavy welding and heating jobs.

| Head Size | Length of Extension |     | Part Number         |
|-----------|---------------------|-----|---------------------|
|           | in.                 | mm  |                     |
| 55/70     | 12                  | 305 | 19X42               |
| 100       | 15                  | 381 | 19X43               |
| 200       | 18                  | 457 | 998790 <sup>1</sup> |
| 250/300   | 21                  | 533 | 19X45 <sup>2</sup>  |
| 500       | 21                  | 533 | 998825              |

<sup>1</sup>Requires coupling #998838.

<sup>2</sup>Requires coupling #998839.



## Rosebud Heating Nozzle

- For cutting torches with 1500 series tips
- Quickly converts from cutting to heating

### Ordering Information

#### Rosebud Heating Nozzles

|                                 |       |
|---------------------------------|-------|
| Number 55 acetylene .....       | 20238 |
| Number 70 alternate fuels ..... | 20234 |



## Two-Way Oxygen Inlet Adaptor

- Permits use of one hose for both preheat and cutting oxygen on torches, which otherwise require two hoses

### Ordering Information

|                                    |       |
|------------------------------------|-------|
| Two-way oxygen inlet adaptor ..... | 18X20 |
|------------------------------------|-------|



## Quick-Closing Oxygen Shutoff Valve

Particularly recommended when using Number 200 O-FG or above O-FG Rosebud Heating Heads. Connects between torch and oxygen hose for quickly shutting off oxygen flow in the event of flashback.

### Ordering Information

|  |        |
|--|--------|
| Quick-closing oxygen shutoff valve ..... | 999306 |
|--|--------|



## Torch Cutting Guide/Circle Cutting Attachment

A truly universal torch cutting guide for use with OXWELD, and PUROX Elite Series hand cutting torches and cutting attachments. The guide is supplied with inserts to accept either OXWELD or PUROX tips, and it will accept both series of Victor® tips.

To use the guide as a circle cutting attachment, just remove the guide handle and insert the guide rod and center point (which is supplied as part of the kit). Users can cut circles 5-25 in. (127-635 mm) in diameter.

### Ordering Information

Torch cutting guide/circle cutting attachment. 0558002676



## Torch Roller Cutting Guide Kit

A truly universal torch cutting guide for use with OXWELD, and PUROX Elite Series hand cutting torches and cutting attachments. The guide is supplied with inserts to accept either OXWELD or PUROX tips, and it will accept both series of Victor tips.

### Ordering Information

Torch roller cutting guide kit ..... 0558004121

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## Leak Test Solution

Recommended when testing regulators or torches for leaks.

## Ordering Information

8 ounces ..... 998771



*Indexable model*



*Gripper model*

## OXWELD Soapstone Markers

### Indexable Model

A flat soapstone marker in stainless steel indexable holder. Stone can be advanced to new position with one hand. Oversized, sturdy pocket clip.

### Gripper Model

Pencil-sized, anodized holder with built-in chuck to position and hold round soapstone element.

## Ordering Information

Indexable model soapstone marker (2/pkg)..... 639133  
 Replacement flat soapstone element (144/pkg)..... 639141  
 Gripper model soapstone marker (72/pkg) ..... 791F66

## OXWELD Tip Cleaners

- For cleaning orifices of welding heads and cutting tips
- Stainless steel burnishers
- Sets are hinged in aluminum cases
- Choice of five sets - each includes cleaning file
- King size cleaner (4-1/8 in. long) can clean tip from back end
- Accessory brass bristle spline brush (#750F99) for cleaning internal slots in two-piece tips - stores in tip cleaner case
- Identification stamped on back of each case
- Special set for High Speed "HS" tips

| Set                 | Number of Cleaners | Drill Size Range | Part Number |
|---------------------|--------------------|------------------|-------------|
| Standard            | 12                 | 49-75            | 751F00      |
| King size           | 12                 | 49-75            | 754F00      |
| Jumbo               | 9                  | 30-48            | 752F00      |
| Master <sup>1</sup> | 21                 | 30-75            | 753F00      |
| "HS" <sup>2</sup>   | 15                 | -                | 755F00      |

<sup>1</sup>Includes all cleaners from both Standard and Jumbo sets.  
<sup>2</sup>For cleaning orifices of 1563 HS and 1566 HS cutting tips.



*Tip Cleaner Set*

## Wrenches

| Description   | Openings |      | Part Number |
|---|----------|------|-------------|
|   | in.      | mm   |             |
| Large Combination Wrench - for connecting oxy-fuel torch, hoses, and regulators. Also equipped with socket wrench for acetylene cylinders with CGA-300 valve outlet | 7/16     | 11   | 791F76      |
|   | 1/2      | 13   |             |
|   | 9/16     | 14   |             |
|   | 5/8      | 16   |             |
|   | 11/16    | 17.5 |             |
|   | 7/8      | 22   |             |
|   | 1        | 25   |             |
|   | 1-1/8    | 29   |             |



Large Combination Wrench

## Friction Lighters

- Single- or triple-flint models
- Specially hardened file surface  
1 over 1 sq.in. (25 mm<sup>2</sup>)
- Fat spark - flint strikes file at angle
- Quick ignition - protection cup forms gas-collection pocket
- File turns automatically - equalizes wear
- Easily replaceable flints
- Individually blister-packed

| Description                                     | Part Number |
|---|-------------|
| Single flint lighter heavy-duty model box of 10 | 790F34      |
| Heavy-duty renewal flints box of 200            | 790F37      |
| Three flint friction lighter                    | 790F35      |
| Three flint renewal unit - card of 4            | 790F98      |
| Three flint renewal unit - card of 1            | 790F36      |



Single Flint Lighter



Three Flint Lighter