

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Lincoln® ER312 Product Size: 1/16" (1.6 mm)

Other means of identification SDS number: 20000002924

Recommended use and restriction on use Recommended use: GTAW (Gas Tungsten Arc Welding) Restrictions on use: Not known. Read this SDS before using this product.

Manufacturer/Importer/Supplier/Distributor Information

Company Name:	The Lincoln Electric Company
Address:	22801 Saint Clair Avenue
	Cleveland, Ohio 44117
	USA
Telephone:	+1 (216) 481-8100
Contact Person:	Safety Data Sheet Questions: www.lincolnelectric.com/sds
	Arc Welding Safety Information: www.lincolnelectric.com/safety
Company Name:	The Lincoln Electric Company of Canada LP
Address:	179 Wicksteed Avenue
	Toronto, Ontario M4G 2B9
	Canada
Telephone:	+1 (416) 421-2600
Telephone: Contact Person:	+1 (416) 421-2600 Safety Data Sheet Questions: www.lincolnelectric.com/sds Arc Welding Safety Information: www.lincolnelectric.com/safety

Emergency telephone number:

USA/Canada/Mexico	+1 (888) 609-1762
Americas/Europe	+1 (216) 383-8962
Asia Pacific	+1 (216) 383-8966
Middle East/Africa	+1 (216) 383-8969

3E Company Access Code: 333988

2. HAZARDS IDENTIFICATION

Classified according to the criteria of the Globally Harmonized System of Classification and Labeling of Chemicals (GHS), The United States Occupational Safety and Health Administration's Hazard Communication Standard (29 CFR 1910.1200), Canada's Hazardous Product Regulations and Mexico's Harmonized System for the Identification and Communication of Hazards and Risks from Hazardous Chemicals in the Workplace.

Hazard Classification	Not classified as hazardous according to applicable GHS hazard classification criteria.
Label Elements Hazard Symbol:	No symbol
Signal Word:	No signal word.
Hazard Statement:	Not applicable
Precautionary	Not applicable



Statements:

Other hazards which do not result in GHS classification:	Electrical Shock can kill. If welding must be performed in damp locations or with wet clothing, on metal structures or when in cramped positions such as sitting, kneeling or lying, or if there is a high risk of unavoidable or accidental contact with work piece, use the following equipment: Semiautomatic DC Welder, DC Manual (Stick) Welder, or AC Welder with Reduced Voltage Control.
	Arc rays can injure eyes and burn skin. Welding arc and sparks can ignite combustibles and flammable materials. Overexposure to welding fumes and gases can be hazardous. Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using this product. Refer to Section 8.
Substance(s) formed under the conditions of use:	The welding fume produced from this welding electrode may contain the following constituent(s) and/or their complex metallic oxides as well as solid

Substance(s) formed under the conditions of use: The welding fume produced from this welding electrode may contain the following constituent(s) and/or their complex metallic oxides as well as solid particles or other constituents from the consumables, base metal, or base metal coating not listed below.

Chemical Identity	CAS-No.
Carbon dioxide	124-38-9
Carbon monoxide	630-08-0
Nitrogen dioxide	10102-44-0
Ozone	10028-15-6
Manganese	7439-96-5
Chromium (VI)	18540-29-9
Nickel	7440-02-0
Copper and/or copper alloys and compounds (as Cu)	7440-50-8
Chromium oxide	1308-38-9

3. COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Ingredients Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Iron	7439-89-6	50 - <100%
Chromium and chromium alloys or compounds (as Cr)	7440-47-3	20 - <50%
Nickel	7440-02-0	5 - <10%
Manganese	7439-96-5	1 - <5%
Silicon	7440-21-3	0.1 - <1%
Molybdenum	7439-98-7	0.1 - <1%
Copper and/or copper alloys and compounds (as Cu)	7440-50-8	0.1 - <1%
Cobalt and compounds (as Co)	7440-48-4	0.1 - <1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments:

The term "Hazardous Ingredients" should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a welding hazard. The product may contain additional nonhazardous ingredients or may form additional compounds under the



condition of use. Refer to Sections 2 and 8 for more information.

4. FIRST AID MEASURES	
Ingestion:	Avoid hand, clothing, food, and drink contact with fluxes, metal fume or powder which can cause ingestion of particulate during hand to mouth activities such as drinking, eating, smoking, etc. If ingested, do not induce vomiting. Contact a poison control center. Unless the poison control center advises otherwise, wash out mouth thoroughly with water. If symptoms develop, seek medical attention at once.
Inhalation:	Move to fresh air if breathing is difficult. If breathing has stopped, perform artificial respiration and obtain medical assistance at once.
Skin Contact:	Remove contaminated clothing and wash the skin thoroughly with soap and water. For reddened or blistered skin, or thermal burns, obtain medical assistance at once.
Eye contact:	Dust or fume from this product should be flushed from the eyes with copious amounts of clean, tepid water until transported to an emergency medical facility. Do not allow victim to rub or keep eyes tightly closed. Obtain medical assistance at once.
	Arc rays can injure eyes. If exposed to arc rays, move victim to dark room, remove contact lenses as necessary for treatment, cover eyes with a padded dressing and rest. Obtain medical assistance if symptoms persist.
Most important symptoms/effects Symptoms:	, acute and delayed Short-term (acute) overexposure to fumes and gases from welding and allied processes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema). Long-term (chronic) overexposure to fumes and gases from welding and allied processes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects. Refer to Section 11 for more information.
Hazards:	The hazards associated with welding and its allied processes such as soldering and brazing are complex and may include physical and health hazards such as but not limited to electric shock, physical strains, radiation burns (eye flash), thermal burns due to hot metal or spatter and potential health effects of overexposure to fumes, gases or dusts potentially generated during the use of this product. Refer to Section 11 for more information.
Indication of immediate medical a Treatment:	ttention and special treatment needed Treat symptomatically.

5. FIRE-FIGHTING MEASURES

General Fire Hazards:

As shipped, this product is nonflammable. However, welding arc and sparks as well as open flames and hot surfaces associated with brazing and soldering can ignite combustible and flammable materials. Read and understand American National Standard Z49.1, "Safety in Welding, Cutting and Allied Processes" and National Fire Protection Association NFPA 51B, "Standard for Fire Prevention during Welding, Cutting and Other Hot Work" before using this product.



Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	As shipped, the product will not burn. In case of fire in the surroundings: use appropriate extinguishing agent.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	Welding arc and sparks can ignite combustibles and flammable products.
Special protective equipment and Special fire fighting procedures:	precautions for firefighters Use standard firefighting procedures and consider the hazards of other involved materials.
Special protective equipment for fire-fighters:	Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:	If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8.
Methods and material for containment and cleaning up:	Absorb with sand or other inert absorbent. Stop the flow of material, if this is without risk. Clean up spills immediately, observing precautions in the personal protective equipment in Section 8. Avoid generating dust. Prevent product from entering any drains, sewers or water sources. Refer to Section 13 for proper disposal.
Environmental Precautions:	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages.

7. HANDLING AND STORAGE

Precautions for safe handling:	Prevent formation of dust. Provide appropriate exhaust ventilation at places where dust is formed.
	Read and understand the manufacturer's instruction and the precautionary label on the product. Refer to Lincoln Safety Publications at www.lincolnelectric.com/safety. See American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" published by the American Welding Society, http://pubs.aws.org and OSHA Publication 2206 (29CFR1910), U.S. Government Printing Office, www.gpo.gov.
Conditions for safe storage, including any incompatibilities:	Store in closed original container in a dry place. Store in accordance with local/regional/national regulations. Store away from incompatible materials.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control Parameters

Occupational Exposure Limits: US

Chemical Identity	Туре	Exposure Limit Values	Source
Chromium and chromium alloys or compounds (as Cr) -	PEL	1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02



as Cr			2006)
	REL	0.5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Chromium and chromium alloys or compounds (as Cr) - Inhalable fraction as Cr(0)	TWA	0.5 mg/m3	US. ACGIH Threshold Limit Values (03 2018)
Chromium and chromium alloys or compounds (as Cr)	IDLH	250 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Nickel - Inhalable fraction.	TWA	1.5 mg/m3	US. ACGIH Threshold Limit Values (12 2010)
Nickel - as Ni	PEL	1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	REL	0.015 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Nickel	IDLH	10 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Manganese - Fume as Mn	Ceiling	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	REL	1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	STEL	3 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Manganese - Inhalable fraction as Mn	TWA	0.1 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Manganese - Respirable fraction as Mn	TWA	0.02 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Manganese	IDLH	500 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Silicon - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Silicon - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Silicon - Respirable.	REL	5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Silicon - Total	REL	10 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Molybdenum - Total dust as Mo	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Molybdenum - Inhalable fraction as Mo	TWA	10 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Molybdenum - Respirable fraction as Mo	TWA	3 mg/m3	,
Molybdenum	IDLH	5,000 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
	REL	0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	REL	1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	PEL	0.1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	PEL	1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Copper and/or copper alloys and compounds (as Cu)	IDLH	100 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Cobalt and compounds (as Co) - as Co	TWA	0.02 mg/m3	US. ACGIH Threshold Limit Values (12 2010)



Cobalt and compounds (as Co) - Dust and fume as Co	REL	0.05 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	PEL	0.1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Cobalt and compounds (as Co)	IDLH	20 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)

Occupational Exposure Limits: Canada

Chemical Identity	Туре	Exposure Limit Values	Source
Chromium and chromium alloys or compounds (as Cr) - as Cr	TWA	0.5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Chromium and chromium alloys or compounds (as Cr)	TWA	0.5 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Chromium and chromium alloys or compounds (as Cr) - as Cr	TWA	0.5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	8 HR ACL	0.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	1.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Chromium and chromium alloys or compounds (as Cr)	TWA	0.5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Chromium and chromium alloys or compounds (as Cr) - Inhalable fraction as Cr(0)	TWA	0.5 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2018)
Nickel	TWA	1.5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.05 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Nickel - Inhalable fraction.	TWA	1.5 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
Nickel - Inhalable fraction as Ni	8 HR ACL	1.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	3 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Nickel	TWA	1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Manganese - as Mn	TWA	0.2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	8 HR ACL	0.2 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	0.6 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety

Manganese - Respirable	TWA	0.02 mg/m3	Regulations, 1996, Table 21) (05 2009) Canada. Manitoba OELs (Reg. 217/2006,
fraction as Mn		0.02 mg/m3	The Workplace Safety And Health Act) (03 2014)
Manganese - Inhalable fraction as Mn	TWA	0.1 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Manganese - as Mn	TWA	0.2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Manganese - Fume, total dust as Mn	TWA	0.2 mg/m3	Canada. Quebec OELs. (Ministry of Labo - Regulation Respecting the Quality of the Work Environment) (09 2017)
Silicon - Total dust.	TWA	10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (07 2010)
Silicon	8 HR ACL	10 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	20 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Silicon - Total dust.	TWA	10 mg/m3	Canada. Quebec OELs. (Ministry of Labo - Regulation Respecting the Quality of the Work Environment) (09 2017)
Molybdenum - Inhalable	TWA	10 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Molybdenum - Respirable.	TWA	3 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Molybdenum - Inhalable fraction as Mo	TWA	10 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	8 HR ACL	10 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Molybdenum - Respirable fraction as Mo	8 HR ACL	3 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Molybdenum - Inhalable fraction as Mo	15 MIN ACL	20 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Molybdenum - Respirable fraction as Mo	15 MIN ACL	6 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	3 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Molybdenum - Inhalable fraction as Mo	TWA	10 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Molybdenum - Respirable fraction as Mo	TWA	3 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Molybdenum - as Mo	TWA	10 mg/m3	Canada. Quebec OELs. (Ministry of Labo - Regulation Respecting the Quality of the Work Environment) (09 2017)
Copper and/or copper alloys and compounds (as Cu) - Fume.	TWA	0.2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational



			Health and Safety Regulation 296/97, as amended) (07 2007)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	1 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Copper and/or copper alloys and compounds (as Cu) - Dust and fume as Cu	TWA	1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	8 HR ACL	1 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	15 MIN ACL	0.6 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	15 MIN ACL	3 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	8 HR ACL	0.2 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
	TWA	0.2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (08 2017)
Cobalt and compounds (as Co) - as Co	TWA	0.02 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.02 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.02 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	TWA	0.02 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	8 HR ACL	0.02 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	0.06 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	0.02 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)

Occupational Exposure Limits: Mexico

Chemical Identity	Туре	Exposure Limit Values	Source
Iron - as Fe	VLE-PPT	1 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Chromium and chromium alloys or compounds (as Cr)	VLE-PPT	0.5 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)



	VLE-PPT	0.05 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
	VLE-PPT	0.01 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Nickel - Inhalable fraction as Ni	VLE-PPT	1.5 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Manganese - as Mn	VLE-PPT	0.2 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Molybdenum - Respirable fraction as Mo	VLE-PPT	0.5 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	VLE-PPT	0.2 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	VLE-PPT	1 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Cobalt and compounds (as Co) - as Co	VLE-PPT	0.02 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)

Biological Limit Values: US

Chemical Identity	Exposure Limit Values	Source
Cobalt and compounds (as Co) (Cobalt: Sampling time: End of shift at end of work week.)	15 μg/l (Urine)	ACGIH BEI (03 2015)

Biological Limit Values: Mexico

Chemical Identity	Exposure Limit Values	Source
Cobalt and compounds (as Co) (Cobalt: Sampling time: End of shift at end of work week.)	15 μg/l (Urine)	MX IBE (06 2012)
	1 μg/l (Blood)	MX IBE (06 2012)

Additional exposure limits under the conditions of use: US

Chemical Identity	Туре	Exposure Limit Values		Source
Carbon dioxide	TWA	5,000 ppm		US. ACGIH Threshold Limit Values (12 2010)
	STEL	30,000 ppm		US. ACGIH Threshold Limit Values (12 2010)
	PEL	5,000 ppm	9,000 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	STEL	30,000 ppm	54,000 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	REL	5,000 ppm	9,000 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	IDLH	40,000 ppm		US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Carbon monoxide	TWA	25 ppm		US. ACGIH Threshold Limit Values (12 2010)
	PEL	50 ppm	55 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	REL	35 ppm	40 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	Ceil_Time	200 ppm	229 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	IDLH	1,200 ppm		US. NIOSH. Immediately Dangerous to



Nitrogen dioxide	TWA	0.2 ppm		Life or Health (IDLH) Values (10 2017) US. ACGIH Threshold Limit Values (02
Nitrogen dioxide		0.2 ppm		2012)
	Ceiling	5 ppm	9 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	STEL	1 ppm	1.8 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	IDLH	20 ppm		US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
	IDLH	13 ppm		US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Ozone	PEL	0.1 ppm	0.2 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	Ceil_Time	0.1 ppm	0.2 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	TWA	0.05 ppm		US. ACGIH Threshold Limit Values (03 2014)
	TWA	0.20 ppm		US. ACGIH Threshold Limit Values (03 2014)
	TWA	0.10 ppm		US. ACGIH Threshold Limit Values (03 2014)
	TWA	0.08 ppm		US. ACGIH Threshold Limit Values (03 2014)
	IDLH	5 ppm		US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Manganese - Fume as Mn	Ceiling		5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	REL		1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
	STEL		3 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Manganese - Inhalable fraction as Mn	TWA		0.1 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Manganese - Respirable fraction as Mn	TWA		0.02 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Manganese	IDLH		500 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Chromium (VI)	TWA		0.005 mg/m3	US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) (02 2006)
	OSHA_AC T		0.0025 mg/m3	US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) (02 2006)
	Ceiling		0.1 mg/m3	US. OSHA Table Z-2 (29 CFR 1910.1000 (02 2006)
Chromium (VI) - as Cr(VI)	REL		0.0002 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
Chromium (VI) - Inhalable fraction as Cr(VI)	TWA		0.0002 mg/m3	US. ACGIH Threshold Limit Values (03 2018)
× /	TWA		0.0002 mg/m3	US. ACGIH Threshold Limit Values (03 2018)
	STEL		0.0005 mg/m3	US. ÁCGIH Threshold Limit Values (03 2018)
	STEL		0.0005 mg/m3	US. ÁCGIH Threshold Limit Values (03 2018)
Nickel - Inhalable fraction.	TWA		1.5 mg/m3	US. ACGIH Threshold Limit Values (12 2010)
Nickel - as Ni	PEL		1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	REL		0.015 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2005)
Nickel	IDLH		10 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA		1 mg/m3	US. ACGIH Threshold Limit Values (03 2014)



Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
	REL	0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	REL	1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	PEL	0.1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	PEL	1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Copper and/or copper alloys and compounds (as Cu)	IDLH	100 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Chromium oxide - as Cr	PEL	0.5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Chromium oxide - Inhalable fraction as Cr(III)	TWA	0.003 mg/m3	US. ACGIH Threshold Limit Values (03 2018)
Chromium oxide - as Cr(III)	REL	0.5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
Chromium oxide	IDLH	25 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)

Additional exposure limits under the conditions of use: Canada

Chemical Identity	Туре	Exposure Limit Values		Source
Carbon dioxide	STEL	30,000 ppm	54,000 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	5,000 ppm	9,000 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	5,000 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	STEL	15,000 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	5,000 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	STEL	30,000 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	STEL	30,000 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	TWA	5,000 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	8 HR ACL	5,000 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	30,000 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	5,000 ppm	9,000 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
	STEL	30,000 ppm	54,000 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Carbon monoxide	TWA	25 ppm	29 mg/m3	Canada. Alberta OELs (Occupational



				Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	25 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	STEL	100 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	25 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
	TWA	25 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (07 2010)
	8 HR ACL	25 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	190 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	35 ppm	40 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
	STEL	200 ppm	230 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Nitrogen dioxide	STEL	5 ppm	9.4 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	3 ppm	5.6 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	CEILING	1 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.2 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2012)
	STEL	5 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	TWA	3 ppm		Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	8 HR ACL	3 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	5 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	3 ppm	5.6 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Ozone	STEL	0.3 ppm	0.6 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.1 ppm	0.2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.05 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.1 ppm		Canada. British Columbia OELs.



				(Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.08 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.2 ppm		Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.1 ppm	0.2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (07 2010)
	STEL	0.3 ppm	0.6 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (07 2010)
	15 MIN ACL	0.15 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	8 HR ACL	0.05 ppm		Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	CEILING	0.1 ppm	0.2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)
	TWA	0.20 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
	TWA	0.05 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
	TWA	0.08 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
	TWA	0.10 ppm		Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Manganese - as Mn	TWA		0.2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA		0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	8 HR ACL		0.2 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL		0.6 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Manganese - Respirable fraction as Mn	TWA		0.02 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Manganese - Inhalable fraction as Mn	TWA		0.1 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Manganese - as Mn	TWA		0.2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Manganese - Fume, total dust as Mn	TWA		0.2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Chromium (VI) - as Cr	TWA		0.01 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA		0.05 mg/m3	Canada. Alberta OELs (Occupational



			Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.025 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	CEILING	0.1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	0.05 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	15 MIN ACL	0.03 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	0.15 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	8 HR ACL	0.01 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	8 HR ACL	0.05 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	0.05 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
	TWA	0.01 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Chromium (VI) - Inhalable fraction as Cr(VI)	STEL	0.0005 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2018)
	STEL	0.0005 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2018)
	TWA	0.0002 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2018)
	TWA	0.0002 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2018)
Nickel	TWA	1.5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.05 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Nickel - Inhalable fraction.	TWA	1.5 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2011)
Nickel - Inhalable fraction as Ni	8 HR ACL	1.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	3 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Nickel	TWA	1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Copper and/or copper alloys and compounds (as Cu) - Fume.	TWA	0.2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)



Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)
	TWA	1 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2014)
Copper and/or copper alloys and compounds (as Cu) - Dust and fume as Cu	TWA	1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	8 HR ACL	1 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	15 MIN ACL	0.6 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	15 MIN ACL	3 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	8 HR ACL	0.2 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	TWA	1 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	TWA	0.2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
	TWA	0.2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (08 2017)
Chromium oxide - as Cr	TWA	0.5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	TWA	0.5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
	8 HR ACL	0.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	1.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	TWA	0.5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (09 2017)
Chromium oxide - as Cr(III)	TWA	0.5 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (06 2017)
Chromium oxide - Inhalable fraction as Cr(III)	TWA	0.003 mg/m3	Canada. Manitoba ÓELs (Reg. 217/2006, The Workplace Safety And Health Act) (03 2018)

Additional exposure limits under the conditions of use: Mexico

Chemical Identity

Туре

Exposure Limit Values

Source



Carbon dioxide	VLE-CT	30,000 ppm		Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
	VLE-PPT	5,000 ppm		Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Carbon monoxide	VLE-PPT	25 ppm		Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Nitrogen dioxide	VLE-PPT	0.2 ppm		Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Ozone	VLE-P	0.1 ppm		Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Manganese - as Mn	VLE-PPT		0.2 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Chromium (VI)	VLE-PPT		0.05 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Nickel - Inhalable fraction as Ni	VLE-PPT		1.5 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Copper and/or copper alloys and compounds (as Cu) - Fume as Cu	VLE-PPT		0.2 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Copper and/or copper alloys and compounds (as Cu) - Dust and mist as Cu	VLE-PPT		1 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)
Chromium oxide	VLE-PPT		0.5 mg/m3	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control) (04 2014)

Appropriate Engineering Controls

Ventilation: Use enough ventilation and local exhaust at the arc, flame or heat source to keep the fumes and gases from the worker's breathing zone and the general area. Train the operator to keep their head out of the fumes. **Keep exposure as low as possible.**

Individual protection measures, such as personal protective equipment

General information: Exposure Guidelines: To reduce the potential for overexposure, use controls such as adequate ventilation and personal protective equipment (PPE). Overexposure refers to exceeding applicable local limits, the American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Values (TLVs) or the Occupational Safety and Health Administration's (OSHA) Permissible Exposure Limits (PELs). Workplace exposure levels should be established by competent industrial hygiene assessments. Unless exposure levels are confirmed to be below the applicable local limit, TLV or PEL, whichever is lower, respirator use is required. Absent these controls, overexposure to one or more compound constituents, including those in the fume or airborne particles, may occur resulting in potential health hazards. According to the ACGIH, TLVs and Biological Exposure Indices (BEIs) "represent conditions under which ACGIH believes that nearly all workers may be repeatedly exposed without adverse health effects." The ACGIH further states that the TLV-TWA should be used as a guide in the control of health hazards and should not be used to indicate a fine line between safe and dangerous exposures. See Section 10 for information on constituents which have some potential to present health hazards. Welding consumables and materials being joined may contain chromium as an unintended trace element. Materials that contain chromium may produce some amount of hexavalent chromium (CrVI) and other chromium compounds as a byproduct in the fume. In 2018, the American Conference of Governmental Industrial Hygienists (ACGIH) lowered the Threshold Limit Value (TLV) for hexavalent chromium from 50 micrograms per cubic meter of air (50 µg/m³) to 0.2 µg/m³. At these new



	limits, CrVI exposures at or above the TLV may be possible in cases where adequate ventilation is not provided. CrVI compounds are on the IARC and NTP lists as posing a lung cancer and sinus cancer risk. Workplace conditions are unique and welding fume exposures levels vary. Workplace exposure assessments must be conducted by a qualified professional, such as an industrial hygienist, to determine if exposures are below applicable limits and to make recommendations when necessary for preventing overexposures.
Eye/face protection:	Wear helmet or use face shield with filter lens shade number 12 or darker for open arc processes – or follow the recommendations as specified in ANSI Z49.1, Section 4, based on your process and settings. No specific lens shade recommendation for submerged arc or electroslag processes. Shield others by providing appropriate screens and flash goggles.
Skin Protection Hand Protection:	Wear protective gloves. Suitable gloves can be recommended by the glove supplier.
Other:	Protective Clothing: Wear hand, head, and body protection which help to prevent injury from radiation, open flames, hot surfaces, sparks and electrical shock. See Z49.1. At a minimum, this includes welder's gloves and a protective face shield when welding, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing when welding, brazing and soldering. Wear dry gloves free of holes or split seams. Train the operator not to permit electrically live parts or electrodes from contacting the skin or clothing or gloves if they are wet. Insulate yourself from the work piece and ground using dry plywood, rubber mats or other dry insulation.
Respiratory Protection:	Keep your head out of fumes. Use enough ventilation and local exhaust to keep fumes and gases from your breathing zone and the general area. An approved respirator should be used unless exposure assessments are below applicable exposure limits.
Hygiene measures:	Do not eat, drink or smoke when using the product. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.2, F1.3 and F1.5, available from the American Welding Society, www.aws.org.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Solid welding wire or rod.
Physical state:	Solid
Form:	Solid
Color:	No data available.
Odor:	No data available.
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling	No data available.



range:	
Flash Point:	No data available.
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability	or explosive limits
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	No data available.
Relative density:	No data available.
Solubility(ies)	
Solubility in water:	No data available.
Solubility (other):	No data available.
Partition coefficient (n-	No data available.
octanol/water):	
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.

10. STABILITY AND REACTIVITY

Reactivity:	The product is non-reactive under normal conditions of use, storage and transport.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	Strong acids. Strong oxidizing substances. Strong bases.
Hazardous Decomposition Products:	Fumes and gases from welding and its allied processes such as brazing and soldering cannot be classified simply. The composition and quantity of both are dependent upon the metal to which the joining or hot work is applied, the process, procedure - and where applicable - the electrode or consumable used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being welded or worked (such as paint, plating, or galvanizing), the number of operators and the volume of the work area, the quality and amount of ventilation, the position of the operator's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities.)



reaction, or oxidation of the materials shown in Section 3, plus those from the base metal and coating, etc., as noted above. Reasonably expected fume constituents produced during arc welding and brazing include the oxides of iron, manganese and other metals present in the welding consumable or base metal. Hexavalent chromium compounds may be in the welding or brazing fume of consumables or base metals which contain chromium. Gaseous and particulate fluoride may be in the fume of consumables or flux materials which contain fluoride. Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc associated with welding.

11. TOXICOLOGICAL INFORMATION

General information: The International Agency for Research on Cancer (IARC) has determined welding fumes and ultraviolet radiation from welding are carcinogenic to humans (Group 1). According to IARC, welding fumes cause cancer of the lung and positive associations have been observed with cancer of the kidney. Also according to IARC, ultraviolet radiation from welding causes ocular melanoma. IARC identifies gouging, brazing, carbon arc or plasma arc cutting, and soldering as processes closely related to welding. Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using this product.

Information on likely routes of exposure Inhalation: Potenti

Potential chronic health hazards related to the use of welding consumables are most applicable to the inhalation route of exposure. Refer to Inhalation statements in Section 11.

- Skin Contact: Arc rays can burn skin. Skin cancer has been reported.
- **Eye contact:** Arc rays can injure eyes.

Ingestion: Health injuries from ingestion are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: Short-term (acute) overexposure to fumes and gases from welding and allied processes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema). Long-term (chronic) overexposure to fumes and gases from welding and allied processes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral	
Product:	Not classified
Specified substance(s):	
Iron	LD 50 (Rat): 98.6 g/kg
Copper and/or copper	LD 50 (Rat): 481 mg/kg
alloys and compounds	
(as Cu)	
Cobalt and compounds	LD 50 (Rat): 550 mg/kg
(as Co)	

Dermal



Product:Not classifiedInhalation Product:Not classifiedSpecified substance(s): Cobelt and compoundsC 50 (Rat, 4 h): <= 0.05 mg/lCobelt and compoundsC 50 (Rat, 4 h): <= 0.05 mg/lRepeated dose toxicity Product:Not classifiedRepeated dose toxicity Product:Not classifiedSkin Corrosion/Irritation Product:Not classifiedSerious Eye Damage/Eye Irritation Product:Not classifiedRepeated dose toxicity Product:Not classifiedReproduct:Not classifiedSerious Eye Damage/Eye Irritation Product:Not classifiedReproduct:Not classifiedReproduct:Act rays: Skin cancer has been reported.IARC Monographs on the Evaluation of Carcinogenic Risks to Humans. Corbait and Corbail and Compounds (as Co)Vickel Nickel Codat and Compounds (as Co)Overall evaluation: 2B. Possibly carcinogenic to humans. Corbait and Compounds (as Co)Vickel Produce:Reasonably Anticipated to be a Human Carcinogen. Cobalt and Compounds (as Co)Vickel Produce:Not classifiedIn viro Produce:Not classifiedIn viro Produce:Not classifiedIn viro Produce:Not classifiedSpecific Target Organ Toxicity - Single Exposure Produce:Not classifiedSpecific Target Organ Toxicity - Repeated Exposure Produce:Not classifiedApprinterNot classifiedSpecific Target Organ Toxicity - Single SingleNot classifiedSpecific Target Organ Toxicity - Single SingleNot c		
Product:Not classifiedSpecified substance(s): (as Co)LC 50 (Rat, 4 h): <= 0.05 mg/lRepeated dose toxicity Product:Not classifiedSkin Corrosion/Irritation Product:Not classifiedSerious Eye Damage/Eye Irritation Product:Not classifiedRespiratory or Skin Sensitization Product:Not classifiedRespiratory or Skin Sensitization Product:Not classifiedRespiratory or Skin Sensitization Product:Not classifiedRespiratory or Skin Sensitization Product:Not classifiedCarcinogenicity Product:Arc rays: Skin cancer has been reported.IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: Overall evaluation: 2B. Possibly carcinogenic to humans. Overall evaluation: 2B. Possibly carcinogenic to humans. Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Cobalt and Compounds (as Co)Reasonably Anticipated to be a Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen. Cobalt and Cobalt and Cobalt and Compounds (as Co)Not classifiedUS. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identifiedNot classifiedIn vitro Product:Not classifiedReproductive toxicity Product:Not classifiedReproductive toxicity Product:Not classifiedSpecific Target Organ Toxicity - Single Exposure Product:Not classifiedSpecific Target Organ Toxicity - Repeated	Product:	Not classified
Repeated dose toxicity Product: Not classified Skin Corrosion/Irritation Product: Not classified Serious Eye Damage/Eye Irritation Product: Not classified Respiratory or Skin Sensitization Product: Not classified Carcinogenicity Product: Not classified Carcinogenicity Product: Arc rays: Skin cancer has been reported. IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and compounds (as Co) US. National Toxicology Program (NTP) Report on Carcinogens: Nickel Reasonably Anticipated to be a Human Carcinogen. Cobalt and compounds (as Co) US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic to monents identified Germ Cell Mutagenicity In vitro Product: Not classified In vivo Product: Not classified Reproductive toxicity Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified	Product: Specified substance(s): Cobalt and compounds	
Product: Not classified Skin Corrosion/Irritation Not classified Product: Not classified Serious Eye Damage/Eye Irritation Not classified Product: Not classified Respiratory or Skin Sensitization Not classified Product: Arc rays: Skin cancer has been reported. IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: Overall evaluation: 2B. Possibly carcinogenic to humans. Nickel Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Reasonably Anticipated to be a Human Carcinogen. Nickel Reasonably Anticipated to be a Human Carcinogen. No carcinogenic tand Reasonably Anticipated to be a Human Carcinogen. No carcinogenic tand Not classified No carcinogenic tand Not classified In vitro Not classified Product: Not classified Specific Target Organ Toxicity Not classified Specific Target Organ Toxicity	(as Co)	
Product:Not classifiedSerious Eye Damage/Eye Irritation Product:Not classifiedRespiratory or Skin Sensitization Product:Not classifiedRespiratory or Skin Sensitization Product:Not classifiedCarcinogenicity Product:Arc rays: Skin cancer has been reported.IARC Monographs on the Carcinogenic Risks to Humans: Overall evaluation: 2B. Possibly carcinogenic to humans. 		Not classified
Product: Not classified Respiratory or Skin Sensitization Product: Not classified Carcinogenicity Product: Arc rays: Skin cancer has been reported. IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and compounds (as Co) US. National Toxicology Program (NTP) Report on Carcinogens: Nickel Cobalt and compounds (as Co) US. National Toxicology Program (NTP) Report on Carcinogens: Nickel Cobalt and compounds (as Co) US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified Germ Cell Mutagenicity In vitro Product: Not classified In vivo Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified		Not classified
Product: Not classified Carcinogenicity Product: Arc rays: Skin cancer has been reported. IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: Nickel Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and compounds (as Co) US. National Toxicology Program (NTP) Report on Carcinogens: Nickel Reasonably Anticipated to be a Human Carcinogen. Cobalt and compounds (as Co) US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified Germ Cell Mutagenicity In vitro Product: Not classified In vivo Product: Not classified Reproductive toxicity Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified		
Product: Arc rays: Skin cancer has been reported. IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and Overall evaluation: 2B. Possibly carcinogenic to humans. Nickel Overall evaluation: 2B. Possibly carcinogenic to humans. Nickel Reasonably Anticipated to be a Human Carcinogen. Cobalt and Reasonably Anticipated to be a Human Carcinogen. Cobalt and Compounds (as Co) US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified Germ Cell Mutagenicity Not classified In vivo Product: Not classified Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Aspiration Hazard Vot classified		Not classified
Nickel Overall evaluation: 2B. Possibly carcinogenic to humans. Cobalt and compounds (as Co) Overall evaluation: 2B. Possibly carcinogenic to humans. US. National Toxicology Program (NTP) Report on Carcinogens: Nickel Reasonably Anticipated to be a Human Carcinogen. Cobalt and compounds (as Co) US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified Not classified Germ Cell Mutagenicity In vitro Product: Not classified In vivo Product: Not classified Reproductive toxicity Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Aspiration Hazard Not classified		Arc rays: Skin cancer has been reported.
Nickel Reasonably Anticipated to be a Human Carcinogen. Cobalt and Reasonably Anticipated to be a Human Carcinogen. compounds (as Co) US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified Germ Cell Mutagenicity In vitro Product: Product: Not classified In vivo Product: Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Aspiration Hazard Kepated Exposure Not classified	Nickel Cobalt and	Overall evaluation: 2B. Possibly carcinogenic to humans.
No carcinogenic components identified Germ Cell Mutagenicity In vitro Product: Not classified In vivo Product: Not classified Reproductive toxicity Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Not classified Aspiration Hazard	Nickel Cobalt and	Reasonably Anticipated to be a Human Carcinogen.
In vitro Product: Not classified In vivo Product: Not classified Reproductive toxicity Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Not classified Aspiration Hazard		
Product: Not classified In vivo Not classified Product: Not classified Reproductive toxicity Not classified Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Not classified Not classified Aspiration Hazard Ket classified	Germ Cell Mutagenicity	
Product:Not classifiedReproductive toxicity Product:Not classifiedSpecific Target Organ Toxicity - Single Exposure Product:Not classifiedSpecific Target Organ Toxicity - Repeated Exposure Product:Not classifiedSpecific Target Organ Toxicity - Not classifiedNot classifiedAspiration HazardKet Classified		Not classified
Product: Not classified Specific Target Organ Toxicity - Single Exposure Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Aspiration Hazard Not classified		Not classified
Product: Not classified Specific Target Organ Toxicity - Repeated Exposure Product: Not classified Aspiration Hazard Not classified		Not classified
Product: Not classified Aspiration Hazard		
		Not classified



Other effects:	Organic polymers may be used in the manufacture of various welding consumables. Overexposure to their decomposition byproducts may result in a condition known as polymer fume fever. Polymer fume fever usually occurs within 4 to 8 hours of exposure with the presentation of flu like symptoms, including mild pulmonary irritation with or without an increase in body temperature. Signs of exposure can include an increase in white
	blood cell count. Resolution of symptoms typically occurs quickly, usually not lasting longer than 48 hours.

Symptoms related to the physical, chemical and toxicological characteristics under the condition of use

Inhalation: Specified substance(s):	
Manganese	Overexposure to manganese fumes may affect the brain and central nervous system, resulting in poor coordination, difficulty speaking, and arm or leg tremor. This condition can be irreversible.
Chromium (VI)	Chromates may cause ulceration, perforation of the nasal septum, and severe irritation of the bronchial tubes and lungs. Liver damage and allergic reactions, including skin rash, have been reported. Asthma has been reported in some sensitized individuals. Skin contact may result in irritation, ulceration, sensitization, and contact dermatitis. Chromates contain the hexavalent form of chromium. Hexavalent chromium and its compounds are on the IARC (International Agency for Research on Cancer) and NTP (National Toxicology Program) lists as posing a cancer risk to humans.
Nickel	Nickel and its compounds are on the IARC and NTP lists as posing respiratory cancer risk, and are skin sensitizers with symptoms ranging from slight itch to severe dermatitis.
Copper and/or copper alloys and compounds (as Cu)	Overexposure to copper fumes may cause fever, chills, congestion and headaches.

Additional toxicological Information under the conditions of use:

Acute toxicity Oral Specified substance(s): Chromium (VI) Copper and/or copper alloys and compounds (as Cu) Inhalation Specified substance(s):	LD 50 (Rat): 27 - 59 mg/kg LD 50 (Rat): 481 mg/kg
Carbon dioxide	LC Lo (Human, 5 min): 90000 ppm
Carbon monoxide	LC 50 (Rat, 4 h): 1300 ppm
Nitrogen dioxide	LC 50 (Rat, 4 h): 88 ppm
Ozone	LC Lo (Human, 30 min): 50 ppm
Chromium (VI)	LC 50 (Rat, 4 h): 33 - 70 mg/m3

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Specified substance(s):

Chromium (VI)	Overall evaluation: 1. Carcinogenic to humans.
Nickel	Overall evaluation: 2B. Possibly carcinogenic to humans.
Chromium oxide	Overall evaluation: 3. Not classifiable as to carcinogenicity to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:



Specified substance(s): Chromium (VI) Nickel	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.
US. OSHA Specifically Regu Specified substance(s):	lated Substances (29 CFR 1910.1001-1050):
Chromium (VI) Other effects:	Cancer
Specified substance(s): Carbon dioxide Carbon monoxide	Asphyxia Carboxyhemoglobinemia
Nitrogen dioxide Nickel	Lower respiratory tract irritation Dermatitis Pneumoconiosis
12. ECOLOGICAL INFORMATI	ON
Ecotoxicity	
Acute hazards to the aquatic envi	ronment:
Fish Product:	Not classified
Specified substance(s):	
Nickel Molybdenum	LC 50 (Fathead minnow (Pimephales promelas), 96 h): 2.916 mg/l LC 50 (Rainbow trout, donaldson trout (Oncorhynchus mykiss), 96 h): 800 mg/l
Copper and/or copper alloys and compounds (as Cu)	LC 50 (Fathead minnow (Pimephales promelas), 96 h): 1.6 mg/l
Cobalt and compounds (as Co)	LC 50 (Rainbow trout,donaldson trout (Oncorhynchus mykiss), 28 d): > 0.17 - < 15.61 mg/l
Aquatic Invertebrates	
Product: Specified substance(s):	Not classified
Nickel	EC 50 (Water flea (Daphnia magna), 48 h): 1 mg/l
Manganese	EC 50 (Water flea (Daphnia magna), 48 h): 40 mg/l
Copper and/or copper alloys and compounds (as Cu)	EC 50 (Water flea (Daphnia magna), 48 h): 0.102 mg/l
Chronic hazards to the aquation Fish	c environment:
Product:	Not classified
Aquatic Invertebrates Product:	Not classified
Toxicity to Aquatic Plants Product:	Not classified
Specified substance(s): Copper and/or copper alloys and compounds (as Cu)	LC 50 (Green algae (Scenedesmus dimorphus), 3 d): 0.0623 mg/l
Persistence and Degradability Biodegradation Product:	No data available.
Bioaccumulative potential	



Bioconcentration Factor (B	CF)
Product:	No data available.
Specified substance(s):	
Nickel	Zebra mussel (Dreissena polymorpha), Bioconcentration Factor (BCF): 5,000 - 10,000 (Lotic) Bioconcentration factor calculated using dry weight tissue conc
Copper and/or copper alloys and compounds (as Cu)	Blue-green algae (Anacystis nidulans), Bioconcentration Factor (BCF): 36.01 (Static)
Cobalt and compounds (as Co)	Brown shrimp (Penaeus aztecus), Bioconcentration Factor (BCF): > 2,250 - < 2,500 (Static)
Mobility in soil:	No data available.

13. Disposal considerations

General information:	The generation of waste should be avoided or minimized whenever possible. When practical, recycle in an environmentally acceptable, regulatory compliant manner. Dispose of non-recyclable products in accordance with all applicable Federal, State, Provincial, and Local requirements.
Disposal instructions:	Disposal of this product may be regulated as a Hazardous Waste. The welding consumable and/or by-product from the welding process (including, but not limited to slag, dust, etc.) may contain levels of leachable heavy metals such as Barium or Chromium. Prior to disposal, a representative sample must be analyzed in accordance with US EPA's Toxicity Characteristic Leaching Procedure (TCLP) to determine if any constituents exist above regulated threshold levels. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner according to Federal, State and Local Regulations.
Contaminated Packaging:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

14. TRANSPORT INFORMATION

DOT UN Number: UN Proper Shipping Name: Transport Hazard Class(es) Class: Label(s): Packing Group: Marine Pollutant:	NOT DG REGULATED NR - - No
IMDG UN Number: UN Proper Shipping Name: Transport Hazard Class(es) Class: Label(s): EmS No.:	NOT DG REGULATED NR –
Packing Group: Marine Pollutant:	– No



IATA

UN Number: Proper Shipping Name:	NOT DG REGULATED
Transport Hazard Class(es):	NR
Class: Label(s):	- -
Packing Group:	_
Marine Pollutant:	No
Cargo aircraft only:	Allowed.
TDG	
UN Number:	
UN Number: UN Proper Shipping Name: Transport Hazard Class(es)	NOT DG REGULATED
UN Proper Shipping Name:	NOT DG REGULATED
UN Proper Shipping Name: Transport Hazard Class(es) Class: Label(s):	
UN Proper Shipping Name: Transport Hazard Class(es) Class: Label(s): Packing Group:	NR - -
UN Proper Shipping Name: Transport Hazard Class(es) Class: Label(s):	

15. REGULATORY INFORMATION

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity	Reportable quantity
Chromium and chromium alloys or compounds (as Cr)	5000lbs.
Nickel	100lbs.
Manganese	Included in the regulation but with no data values. See regulation for further details.
Copper and/or copper alloys and compounds (as Cu)	5000lbs.
Cobalt and compounds (as Co)	Included in the regulation but with no data values. See regulation for further details.
parfund Amondmonts and Poputhoriza	ation Act of 10% (CARA)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Not classified Not classified

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

Chemical Identity	Reportable quantity
Chromium and chromium alloys or compounds (as Cr)	5000 lbs.
Nickel	100 lbs.
Manganese	Included in the regulation but with no data values. See regulation for further details.
Copper and/or copper alloys and compounds (as Cu)	5000 lbs.



Cobalt and compounds (as Co)

SARA 311/312 Hazardous Chemical

Included in the regulation but with no data values. See regulation for further details.

SARA 51 1/512 Hazardous Greinicai		
Chemical Identity	Threshold Planning Quantity	
Iron	10000 lbs	
Chromium and chromium alloys or compounds (as Cr)	10000 lbs	
Nickel	10000 lbs	
Manganese	10000 lbs	
Silicon	10000 lbs	
Molybdenum	10000 lbs	
Copper and/or copper alloys and compounds (as Cu)	10000 lbs	
Cobalt and compounds (as Co)	10000 lbs	

SARA 313 (TRI Reporting)

Chemical Identity	<u>Reporting threshold</u> for other users	Reporting threshold for manufacturing and processing
Chromium and chromium alloys or compounds (as Cr)	10000 lbs	25000 lbs.
Nickel	10000 lbs	25000 lbs.
Manganese	10000 lbs	25000 lbs.
Cobalt and compounds (as Co)	10000 lbs	25000 lbs.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING

Cancer - www.P65Warnings.ca.gov

WARNING: This product contains or produces a chemical known to the State of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code Section 25249.5 et seq.) **WARNING**: Cancer and Reproductive Harm – www.P65Warnings.ca.gov

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

Chromium and chromium alloys or compounds (as Cr) Nickel Manganese Cobalt and compounds (as Co)

US. Massachusetts RTK - Substance List Chemical Identity

Chromium and chromium alloys or compounds (as Cr) Nickel

US. Pennsylvania RTK - Hazardous Substances Chemical Identity

Chromium and chromium alloys or compounds (as Cr) Nickel



Manganese		
US. Rhode Island RTK No ingredient regulated by I	RI Right-to-Know Law present.	
Canada Federal Regulations List of Toxic Substances (CEI Not Regulated	PA, Schedule 1)	
Export Control List (CEPA 19 Not Regulated	99, Schedule 3)	
National Pollutant Release In Canada. National Pollutan Reporting Requirements	ventory (NPRI) nt Release Inventory (NPRI) Substances, Part 5, VOCs with Additional	
NPRI PT5	Not Regulated	
Canada. National Pollutan NPRI	nt Release Inventory (NPRI) (Schedule 1, Parts 1-4) Not Regulated	
Greenhouse Gases Not Regulated		
Controlled Drugs and Substan CA CDSI	nces Act Not Regulated	
CA CDSII	Not Regulated	
CA CDSIII	Not Regulated	
CA CDSIV	Not Regulated	
CA CDSV	Not Regulated	
CA CDSVII	Not Regulated	
CA CDSVIII	Not Regulated	
Precursor Control Regulation Not Regulated	s	
Mexico. Substances subject to reporting for the pollutant release and transfer registry (PRTR): Not applicable		

Inventory Status:

Australia AICS:	On or in compliance with the inventory
Canada DSL Inventory List:	On or in compliance with the inventory
EINECS, ELINCS or NLP:	On or in compliance with the inventory
Japan (ENCS) List:	One or more components are not listed or are exempt from listing.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory
Canada NDSL Inventory:	One or more components are not listed or are exempt from listing.
Philippines PICCS:	On or in compliance with the inventory
US TSCA Inventory:	On or in compliance with the inventory
New Zealand Inventory of Chemicals:	On or in compliance with the inventory
Japan ISHL Listing:	One or more components are not listed or are exempt from listing.
Japan Pharmacopoeia Listing:	One or more components are not listed or are exempt from listing.
Mexico INSQ:	On or in compliance with the inventory
Ontario Inventory:	On or in compliance with the inventory
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory



16. OTHER INFORMATION

Dofin	itions:
Dellill	ILIUIIS.

Revision Date:

07/09/2019

Further Information: Additional information is available by request.

Disclaimer: The Lincoln Electric Company urges each end user and recipient of this SDS to study it carefully. See also www.lincolnelectric.com/safety. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product. This information is believed to be accurate as of the revision date shown above. However, no warranty, expressed or implied, is given. Because the conditions or methods of use are beyond Lincoln Electric's control, we assume no liability resulting from the use of this product. Regulatory requirements are subject to change and may differ between various locations. Compliance with all applicable Federal, State, Provincial, and local laws and regulations remain the responsibility of the user.

© 2019 Lincoln Global, Inc. All Rights Reserved.